

Date: Thursday, 3/22/2007 9:12:49 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	1/4" EXPANDABLE SLEEVE
Job Number	31438	Part Number	D35982
Estimate Number	12799	Drawing Number	D3598 REV A
P.O. Number	N/A	Project Number	N/A
This Issue	3/22/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Revision	A
First Issue	N/A	Material	N/A
Previous Run	31201	Due Date	3/29/2007
Written By		Qty:	40
Checked & Approved By		Um:	Each
Comment	Est Rev:A New Issue 07.03.07 ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	PG	PURCHASING
		 Comment: Issue P/O: <u>3144</u> <u>C20710213</u> Purchase Part Number: XPF-1/4-1 or XPF-1/4-100 Supplier: Action Electronics Certificate of conformity is required
2.0	XPF141	EXPANDABLE SLEEVING 1/4" DIA.
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) EXPANDABLE SLEEVING 1/4" DIA.
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK <u>3/29/07</u> <u>20703-29</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PJ 1/3/29</u> <u>40</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/03/00  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/22/2007 9:12:49 AM

User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4" EXPANDABLE SLEEVE

Job Number: 31438

Part Number: D35982

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



40

Comment: FINAL INSPECTION/W/O RELEASE

07K3130

Job Completion



U 07K3.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>sb</i>	APPROVED <i>CH</i>	DRAWING NO. D3598	REV. A	SHEET 1 OF 1
DATE 07.02.12		TITLE EXPANDABLE SLEEVE	SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE		

RELEASED  
07.02.21

## SPECIFICATION CONTROL DRAWING

PART NUMBER: D3598-Y-XXX

WHERE Y REPRESENTS THE SLEEVE DIAMETER (IN 1/8 INCHES)  
XXX REPRESENTS THE SLEEVE LENGTH (IN INCHES)

EXAMPLE: 60" LONG, 1/4" EXPANDABLE SLEEVE = D3598-2-060

DART P/N	DESCRIPTION	NELCO P/N	ACTION ELECTRONICS P/N
D3598-1-XXX	1/8" EXPANDABLE SLEEVE	PROTECTO 1/8-FPE	XPF-1/8-1 OR XPF-1/8-100
D3598-2-XXX	1/4" EXPANDABLE SLEEVE	PROTECTO 1/4-FPE	XPF-1/4-1 OR XPF-1/4-100
D3598-3-XXX	3/8" EXPANDABLE SLEEVE	PROTECTO 3/8-FPE	XPF-3/8-1 OR XPF-3/8-100
D3598-4-XXX	1/2" EXPANDABLE SLEEVE	PROTECTO 1/2-FPE	XPF-1/2-1 OR XPF-1/2-100
D3598-6-XXX	3/4" EXPANDABLE SLEEVE	PROTECTO 3/4-FPE	XPF-3/4-1 OR XPF-3/4-100

### D3598-Y-XXX EXPANDABLE SLEEVE

#### NOTES:

- 1) MATERIAL: FLAME RETARDANT BLACK EXPANDABLE SLEEVE
- 2) POSSIBLE SUPPLIERS: -NELCO PRODUCTS  
-ACTION ELECTRONICS
- 3) SLEEVES ARE CUT TO LENGTH AT DART
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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**Eagle Copters Maintenance Ltd**

823 McTavish Road, NE Calgary, Alberta T2E 7G9  
TCCA AMO Approval No. 6-81

**LOT #: LT-07-002275**



Sold To: SO07-00284.002  
Sold Date: 2/9/2007 2:59:45PM

**Part No: XPF-1/4**

Description: EXPANDABLE SLEEVING

Serial No:

Condition: New

Qty Sold: 40.00

Cure Date:

Manufacturer: Other Manufacturers(Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

February 09, 2007

Inspector

Lic. No./Stamp

Eagle  
6-81 39

**Maintenance Release**